

## Liquid Nitrogen, Process Quality 4.6



## Application

This quality is mainly utilized in connection with industrial productions within the process industry. The typical areas are: heat treatment of metal, the chemical industry as well as the polymeric industry.

Nitrogen is often used for inerting to avoid oxidation of final products or to eliminate a fire or explosion danger. The nitrogen is also used within certain parts of the process industry.

**Physical properties** Liquid Nitrogen is a colourless and odourless liquid, which is lighter than water. As a gas it is colourlesstasteless as well as odourless. Nitrogen is neither inflammable in itself, nor will the substance nourish fire. Atmospheric air contains 79,09 vol. % nitrogen, and nitrogen gas is a little lighter than air. Nitrogen is easier soluble in water. Nitrogen is inert, except at high temperatures, where it reacts with few active metals, e.g. lithium, magnesium and titanium, and forms nitrides. It creates nitric oxide and nitrogen dioxide in reaction with oxygen, ammonia with hydrogen and nitrogen sulphide with sulphur. Liquid nitrogen is produced from air via distillation in an air separation system.

## Specification Material No. 123411. Product name: Liquid Nitrogen, Process Quality 4.6

Purity	Impurities
Nitrogen $(N_2)$ (incl Ar) $\geq$ 99,996 vol. %	Oxygen (H₂O) ≤ 5 ppm
	Water $(H_2O) \le 5 \text{ ppm}$

The specifications are exclusively valid for deliveries in pressure tanks.

Physical data	Gas type	Boiling point	Latent heat of vaporization	Specific heat capacity (15 °C)	
	Nitrogen, N <sub>2</sub> , LIN	-196 °C	198 kJ/kg	1,04 kJ/kg K	
	Conversion factors		Critical values		
	$\frac{1 \text{ nm}^3 = 1,419 \text{ litre} = 1,148 \text{ kg}}{1 \text{ litre} = 0,705 \text{ nm}^3 = 0,808 \text{ kg}}$ $\frac{1 \text{ kg} = 0,872 \text{ nm}^3 = 1,237 \text{ litre}}{1 \text{ nm}^3 = 1 \text{ m}^3 \text{ at } 15 \text{ °C and } 0,98 \text{ KPa.}}$		Critical temperature –147,1 °C Critical pressure 33,9 bar Critical density 0,311 kg/l		
			The litre-designation is used for gas in its liquid phase.		

Linde Gas www.linde-gas.no

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